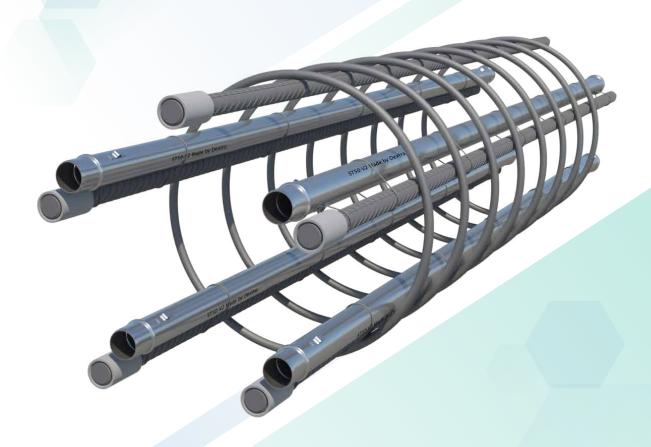
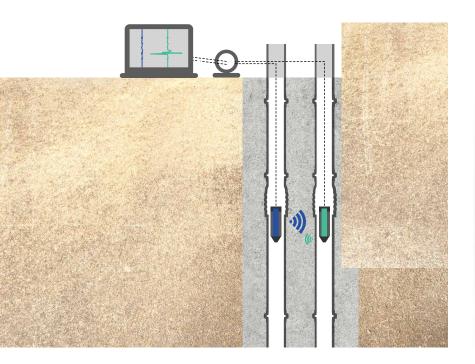
# SONITEC STV50

The most effective solution for integrity checking of concrete piles and deep foundation - Now improved







# WHAT IS

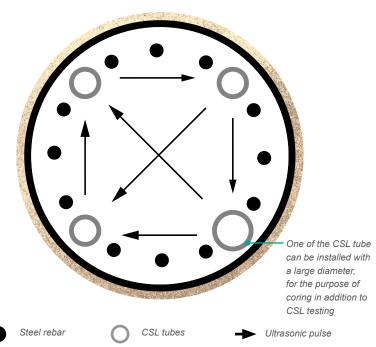
CROSSHOLE SONIC LOGGING?

# **Definition**

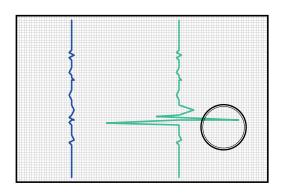
#### **Crosshole Sonic Logging (CSL)**

is an accurate method to determine the structural integrity and homogeneity of concrete within diaphragm walls, bored piles, drilled shafts, barretes, concrete piles or augercast piles.

- Widely used for more than 30 years.
- Practical and economical for deep foundation integrity testing.



Typical tube configuration for a pile (diameter 1000 to 1400 mm)



Typical ultrasonic profile (response time and energy on damaged pile)

# **Method**

The speed of sound wave propagation in concrete is dependent on the concrete material properties. Thus, the CSL measures the propagation time and relative energy of an ultrasonic pulse between an ultrasonic transmitter and receiver in two parallel waterfilled tubes installed at a specific spacing within the deep foundation element during construction.

The transmitter and receiver ultrasonic probes are lowered and lifted in unison in their respective water-filled tubes to test the full shaft length from top to bottom.

# **About Sonitec STV50**

The most effective solution for drilled shafts integrity check

# **Product features**

Sonitec STV50 is a thin black steel tubes available in different diameters with an enlarged end in a bell mouth shape. This makes the connection between two tubes an easy process and minimises labour cost.

# **Product benefits**

# Smart manufacturing process:

- · Rigid and robust tube connections, high resistance to shocks.
- · Fully automated deformation with more precision and consistency.

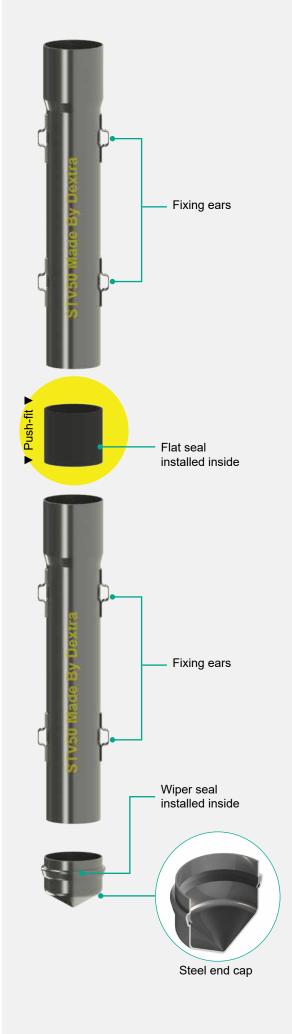
# Better sealing methods:

- · The wiper seal is replaced by a flat seal.
- The flat seal is installed inside the pipe and fully protected from UV & mishandling.

### Better end cap solution:

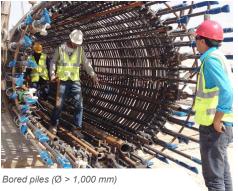
- Metallic cap with a compact design, high resistance to extreme temperature & UV.
- The cap performance is equivalent to tube to tube connections with the use of the provided wiper seal.
- Rubber cap (without steel) still available as a top cap.





# Foundation type







**Product specifications & performance** 

Product Name	STV50x1.0
Outer diameter	50.8 mm
Inner diameter	48.8 mm
Wall thickness	1 mm
Tube length	5.80 m
Weight per tube	7.14 kg
Rated Outer Pressure	50 bars
Max Pile Depth	240 m
End cap	Steel + Wiper Seal

# **Quality control**

- Manufactured under Quality Management System ISO 9001.
- Compliant with ASTM D6760 Standard Test Method for Integrity testing by ultrasonic crosshole testing.



# Recommendation for storage

As Sonitec tubes are made of black steel, if subjected to normal weather conditions discoloration may occur. To avoid this issue, please note the following instructions:

- Cover the steel tubes with tarpaulin or keep the steel tubes in a covered area or closed container.
- Avoid exposing them to environmental conditions (humidity, rain, heat ...).

For better storage conditions and easy tube management on site, storage containers are available upon request.

# **Assembly instructions**



Install the bottom cap onto the end of the lower tube.

02

Install the tube in the rebar cage and loosely fix it to the reinforcement by tying steel wire through the fixing ears.

03

Proceed with first cage installation.

Prepare the next section of the tube in the upper cage and fix it similarly as described in step 2.

Lift and approach the second cage. Connect reinforcement.



04

Simply push the upper tube section into the lower tube.

Secure full engagement until it reaches the stop-end.



05

Secure the assembly by connecting tightly the ears of both tubes with steel wires.



06

Repeat the process for all other tubes and cage segments.









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